



BOLL SPRAY PUTTY

Polyester putty used for finishing work on various surfaces. It is ideal for all kinds of polyester putties and metals. It characterised with a smooth structure that can be obtained also in vertical applications. It is to be applied with a spray gun. Colour: grey.

Application:

Carefully grind, clean and degrease and dry the places to be covered with the putty. Mix the quantity of the putty to be applied with an appropriate quantity of the attached hardener and thinner as specified on the packaging. Do not use more hardened than specified. Apply with a spray gun with a nozzle of 2.2-3.0 mm at the pressure of 3-4 bar. Apply 1-3 putty layers up to maximum 0.5 mm total thickness. Between applying layers wait a few minutes so that the thinner can evaporate. The minimum application temperature is +10⁰C.

Preparation of surface for application:

- polyester putties P240
- steel surfaces P80 – P120
- old lacquer coats and primers P220- P280
- grind aluminium surfaces with an abrasive unwoven fabric

Preliminary putty grinding: P180 – P240

Finishing putty grinding: P240 – P320

ATTENTION: Do not apply the putty directly to reactive primers and single-component acrylic and nitrocellulose products.

Permitted surfaces:

- steel
- aluminium
- old lacquer coats
- plastics except for PE, PP, PTFE
- polyester putties
- acrylic surfaces

Physical properties:

odour:		specific
density at 20°C:		1.57-1.63 g/cm ³
boiling temperature:		130-150°C
ignition temperature:		20°C
self-ignition temperature:		490°C
explosive limit (for styrene):		
	upper:	6.1 % vol.
	lower:	1.1 % vol.
solubility in water:		very poor
viscosity:		5000 – 7000 mPas
LZO content:		390 g/l (permitted: 540 g/l)

Comments:

All technical specifications are approximate. We recommend to test the material to make sure it is appropriate for the specific application. The producer reserves the right to improve the product and change its technical properties, including modifications to the specification.