

## TECHNICAL DATA SHEET

### STRUCTURE LACQUER FOR PLASTIC

**EAN code:** 5907588403221 item no.: 0014011 grey cap. 1 l

**EAN code:** 5907588402538 item no.: 001401 black cap. 1 l



#### + PROPERTIES

Structural lacquer for plastic is a fast-drying and well-bonding paint based on acrylic resins. It is ideal for painting plastic bumpers, moldings and other plastic parts with a spray gun. It forms an attractive structural, durable coating in black or dark gray matte. The paint can be applied directly without primer to all plastic surfaces.

#### COLOUR



grey



black

#### APPLICATION



Thoroughly clean and mat the surface



Thoroughly clean and degrease the surface with "BOLL Silicon remover"



Mix thoroughly



Use a maximum 5 – 10% of „BOLL Acrylic thinner“



Nozzle: 1,5 – 2,0 mm  
Pressure: 1,8 – 2,5 bar  
Number of layers: 2 – 3



Time between layers: 5 – 10 minutes



Drying time around 6 hours at 20°C



Can be painted



## PHYSICAL PROPERTIES

Temperature of application:

+15°C – +25°C



## STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.



## SHELF LIFE

Two years from the production date placed on the package.



## SAFETY

See Safety Data Sheet.



## OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.