



## SOFT PUTTY

EAN code: 5907588403818 item no.: 002013 cap. 250g  
EAN code: 5907588403825 item no.: 002014 cap. 750g  
EAN code: 5907588403832 item no.: 002015 cap. 1,8kg



### + PROPERTIES

Polyester putty reinforced with micro glass fibre is used for filling up large gaps and strengthening weakened car body elements. It has high flexibility while maintaining very high mechanical strength. It can be used on various types of primed and unprimed surfaces.

### • COLOUR

● light grey

### = SURFACE

- **steel** - degrease, grind, blow off and degrease again with "BOLL Silicone remover", then apply another coat.

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- **aluminium** - degrease, sand down, blow off and degrease again with "BOLL Silicone remover", then apply another coat.

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- **old paint coatings** - sand down P220-P280, blow off, degrease with "BOLL Silicone remover", and then apply the next coat.

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- **two-component acrylic primer** - sand down P220-P280, blow off, degrease with "BOLL silicone remover" and then apply the next coat.

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- **polyester laminates** - sand with P80-P120, blow off and degrease with "BOLL Silicone remover", then apply another coat.

### ☰ INFORMATION

The putty should not be applied directly on wash primers or one-component acrylic and nitrocellulose products.



## APPLICATION



Thoroughly clean and mat the surface



Thoroughly clean and degrease the surface

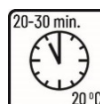


Mixing ratio	by weight
putty	100 g
hardener	2-3 g

Stir thoroughly until uniform in color. Do not exceed the recommended amount of hardener. Mixture life: 4-6 minutes at 20°C



Apply with a spatula in several thin layers up to a total thickness of 3mm.



Drying time: 20-30 minutes at 20°C



**Grinding:** P120-P240



Coverage:

- 2-component polyester putties
- 2-component polyester spray putties
- 2-component acrylic primers
- 2-component epoxy primers



## PHYSICAL PROPERTIES

density at 20°C:	1,75 – 1,85 g/cm <sup>3</sup>
boiling point:	130-150°C
flash point (for styrene):	32°C
auto ignition temperature:	490°C
explosive limits (for styrene):	upper: 6,1% vol. / lower: 0,9 % vol.
solubility in water:	very slight
viscosity:	205 000 – 290 000 mPa*s
VOC content:	228 g/l (dopuszczalna: 250 g/l)



## EQUIPMENT CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products..



## STORAGE CONDITIONS



Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.



## TERMIN PRZYDATNOŚCI

24 months from the date of production on the packaging.



## SAFETY

See Safety Data Sheet.



## OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.