

## TECHNICAL DATA SHEET SPRAY PUTTY

**EAN code:** 5907588404525 item no.: 002022  
set: putty 1150g / hardener 50ml / thinner 80ml



### + PROPERTIES

Product designed for finishing works on various surfaces. It is ideal for use over many types of polyester fillers and a range of metals. It provides a perfectly smooth surface after initial sanding. Suitable for application with a spray gun, including on vertical surfaces.

### • INFORMATION

● grey

### ☰ INFORMATION

Putty should not be applied directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

### = SURFACE

- |                                       |   |
|---------------------------------------|---|
| • <b>steel</b>                        | – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat                                  |
| • <b>aluminium</b>                    | – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat                                  |
| • <b>old paint coating</b>            | – sand with P320 – P400, blow off, degrease with „BOLL Silicon remover”, and then apply another coat                            |
| • <b>epoxy primer</b>                 | – can be used to isolate materials. Sand with P320, blow off, degrease with „BOLL Silicon remover”, and then apply another coat |
| • <b>two-component acrylic primer</b> | – sand with P320 - P400 blow off, degrease with „BOLL Silicon remover”, and then apply another coat                             |



## APPLICATION



Mix thoroughly



Thoroughly clean and mat the surface



Thoroughly clean and degrease the Surface with "BOLL Silicon remover"



Mixing ratio	by volume
putty	100
hardener	3-6
thinner	5-10%

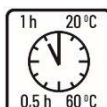
Mix thoroughly until a uniform color is obtained. Do not exceed the recommended dose of hardener.



Pot life: 15 minutes at 20°C



Apply with a spray gun with a nozzle of 2.2-3.0 mm at 3-4bar pressure.  
Apply 1-3 layers of putty not exceeding 0.5mm total thickness.



Hardening time:  
60 minutes at temp. 20°C  
30 minutes at temp. 60°C (do not exceed the indicated temperature)



IR radiator:  
3 minutes pre-curing  
6 minutes proper curing



**Pre-sanding:** P180 – P240  
**Finishing sanding:** P240 – P320



Coverage:

- 2-component acrylic primers
- 2-component epoxy primers



## PHYSICAL PROPERTIES

Density at 20°C:	1,55 – 1,65 g/cm <sup>3</sup>
Solubility in water:	very weak
Viscosity:	4 000 – 7 000 mPa*s
VOC content:	539,5 g/l (acceptable 540 g/l)
Temperature of use:	+10°C – +25°C



## CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products.



## STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.



## SHELF LIFE

12 months from the date placed on the package.



## SAFETY

See Safety Data Sheet.



## OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.