



EPOXY PRIMER SPRAY

EAN code: 5907588404563 item no.: 0014014 grey



UFI: WN3H-WD2R-Y00W-S2U8



PROPERTIES

Epoxy primer spray is a one-component agent designed for the protection of various types of metal surfaces. Thanks to special epoxy resins, the primer can be used directly on sheet metal, aluminium, galvanized steel and old paints. It has great insulating, filling and anti-corrosion properties. The product is easy to work with, quick-drying and has very good adhesion to the surface. It can be covered with most paints and varnishes. The primer can be used "wet on wet".



COLOUR

 grey

METHOD OF USE

Thoroughly clean, degrease, and then dry the surface. Cover adjacent areas with masking materials. Before use, shake the container well for about 3 minutes. When painting, keep the container at 15-20 cm distance from the surface. After use, invert the container and spray until the valve is empty.



SUBSTRATE

- **metal** – dry sand with P120, blow and degrease with "BOLL silicone remover", and then apply another layer.
- **non-ferrous metals (zinc, aluminum, copper, etc.)** – sand with an abrasive finishing pad, blow and degrease with "BOLL silicone remover", and then apply another layer.
- **old paint coatings** – dry sand with P220 – P360, blow, degrease with "BOLL silicone remover", and then apply another layer.
- **polyester putties** – dry sand with P220 – P360, blow and degrease with "BOLL silicone remover", and then apply another layer.



APPLICATION



Thoroughly clean and roughen the surface



Thoroughly clean and degrease the surface



Mix thoroughly



Apply 1-3 layers from a distance of 15-20 cm



Evaporation time between layers: 5 ÷ 10 minutes



The surface can be covered with most paints and varnishes

1-2 layers after 15 – 20 minutes

2-3 layers after 45 – 60 minute

The primer can be used “wet on wet”.



After use, invert the container and spray until the valve is empty



STORAGE CONDITIONS



Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.



SHELF LIFE

24 months from the production date placed on the packaging.



SAFETY

See Safety Data Sheet.



OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.



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UFI: 55T7-X1RN-9008-WDW3



PROPERTIES

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COLOUR

 grey

METHOD OF USE

Thoroughly clean, degrease, and then dry the surface. Cover adjacent areas with masking materials. Before use, shake the container well for about 3 minutes. When painting, keep the container at 15-20 cm distance from the surface. After use, invert the container and spray until the valve is empty.



SUBSTRATE

- **metal** - sand, blow and degrease with "BOLL silicone remover", and then apply another layer.
- **non-ferrous metals (zinc, aluminum, copper, etc.)** - sand, blow and degrease with "BOLL silicone remover", and then apply another layer.
- **old paint coatings** - sand, blow, degrease with "BOLL silicone remover", and then apply another layer.
- **polyester putties** - sand, blow and degrease with "BOLL silicone remover", and then apply another layer.



APPLICATION



Thoroughly clean and roughen the surface



Thoroughly clean and degrease the surface



Mix thoroughly



Apply 2-3 layers from a distance of 15-20 cm



Evaporation time between layers: 5 ÷ 10 minutes



After approx. 12 hours, the surface can be covered with most paints and varnishes



After use, invert the container and spray until the valve is empty



PHYSICAL PROPERTIES

density:	0,901 g/ml
solids:	about 28%
flammability limit:	upper: 20% vol. / lower: 0,7% vol.
drying time:	depending on layer thickness, temperature and ventilation

Indications:

dust dry:	approx. 40 minutes.
sanding:	after approx. 8 hours
covering	
(with the same product):	after approx. 8 hours
covering	
(with another product):	after approx. 12 hours



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