PUTTY FOR PLASCTICS

EAN code: 5907588404587 item no.: 002019 cap. 250g
EAN code: 5907588404600 item no.: 002020 cap. 500g
EAN code: 5907588410939 item no.: 0020201 cap. 1,0kg

PROPERTIES

Polyester putty used for filling defects in various plastics (except polyethylene and Teflon). Ideally suited for manual and mechanical sanding. It has extremely high flexibility and excellent adhesion to plastic elements such as bumpers, spoilers, mirror housings, moldings and fenders.

COLOUR

dark grey

SURFACE

- **steel -** degrease, grind, blow, and degrease again with "BOLL Silicone remover", then apply another coat.

- **aluminium -** degrease, sand down, blow, and degrease again with "BOLL Silicone remover", then apply another coat.

- **old paint coatings -** sand with P220-P280, blow, and degrease with "BOLL Silicone remover", and then apply the next coat**.**

- **two-component acrylic primer -** sand with P220-P280, blow, and degrease with "BOLL silicone remover", and then apply the next coat.

- **polyester laminates -** sand with P80-P120, blow, and degrease with "BOLL Silicone remover", then apply another coat.

In order to improve adhesion on plastics, we recommend to apply "BOLL SPRAY" primer for plastics before application of putty on plastic elements.

INFORMATION

The putty should not be applied directly on wash primers or one-component acrylic and nitrocellulose products. The putty should not be applied on materials made of polyethylene (PE) and Teflon (PTFE).

APPLICATION

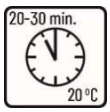
Thoroughly clean and mat the surface

Thoroughly clean and degrease the surface

Mixing ratio	**by weight**
putty	100 g
hardener	2-3 g

Stir thoroughly until uniform in color. Do not exceed the recommended amount of hardener.
Mixture life: 4-6 minutes at 20°C

Apply with a spatula in several thin layers up to a total thickness of 3mm.



Drying time: 20-30 minutes at 20°C

Preliminary grinding: P80-P120
Finishing grinding: P120-P240

Coverage:

- 2-component acrylic primers
- 2-component epoxy primers

PHYSICAL PROPERTIES

density at 20°C:	1,75 – 1,90 g/cm^3
solubility in water:	very slight
viscosity:	180 000 – 350 000 mPa*s
VOC content:	245 g/l (permissible: 250 g/l)

EQUIPMENT CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products..

STORAGE CONDITIONS

Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.

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24 months from the production date placed on the packaging.

SAFETY

See Safety Data Sheet.

OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.