PUTTY FOR PLASCTICS

EAN code: 5907588404587 item no.: 002019 cap. 250g
EAN code: 5907588404600 item no.: 002020 cap. 500g

PROPERTIES

Polyester putty is used for filling defects in various types of plastics (except polyethylene and teflon). Ideally suited for manual and mechanical sanding. It has extremely high flexibility and excellent adhesion to plastic parts such as bumpers, spoilers, mirror housings, moldings and fenders.

COLOUR

dark grey

SURFACE

- **steel -** degrease, grind, blow off and degrease again with "BOLL Silicone remover", then apply another coat.

- **aluminium -** degrease, sand down, blow off and degrease again with "BOLL Silicone remover", then apply another coat.

- **old paint coatings -** sand down P220-P280, blow off, degrease with "BOLL Silicone remover", and then apply the next coat**.**

- **two-component acrylic primer -** sand down P220-P280, blow off, degrease with "BOLL silicone remover" and then apply the next coat.

- **polyester laminates -** sand with P80-P120, blow off and degrease with "BOLL Silicone remover", then apply another coat.

In order to improve adhesion of the putty on plastics, it is recommended to apply "BOLL SPRAY" primer for plastics before application of the putty on plastics.

INFORMATION

The putty should not be applied directly on wash primers or one-component acrylic and nitrocellulose products. The putty should not be applied on materials made of polyethylene (PE) and teflon (PTFE).

APPLICATION

Thoroughly clean and mat the surface

Thoroughly clean and degrease the surface

Mixing ratio **by weight**

putty	100 g
hardener	2-3 g

Stir thoroughly until uniform in color. Do not exceed the recommended amount of hardener.
Mixture life: 4-6 minutes at 20°C

Apply with a spatula in several thin layers up to a total thickness of 3mm.

Drying time: 20-30 minutes at 20°C

Preliminary grinding: P80-P120
Finishing grinding: P120-P240

Coverage:

- 2-component acrylic primers
- 2-component epoxy primers

PHYSICAL PROPERTIES

density at 20°C:	1,77 – 1,87 g/cm^3
boiling point:	130-150°C
flash point (for styrene):	32°C
auto ignition temperature:	490°C
explosive limits (for styrene):	upper: 6,1% vol. / lower: 0,9 % vol.
solubility in water:	very slight
viscosity:	260 000 – 350 000 mPa*s
VOC content:	245 g/l (permissible: 250 g/l)

EQUIPMENT CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products..

STORAGE CONDITIONS

Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.

TERMIN PRZYDATNOŚCI

24 months from the date of production on the packaging.

SAFETY

See Safety Data Sheet.

OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.