

**CLEAR COAT HS 2:1**

EAN code: 5907588409087 item no.: 001662

EAN code: 5907588409094 item no.: 001663 hardener STANDARD

EAN code: 5907588410113 item no.: 0016631 hardener FAST

**PROPERTIES**

Clear coat HS class (HighSolid). The product is characterized by very high resistance to scratches (Scratch Resistant), very high gloss and high efficiency. Thanks to the use of modern resins the obtained coating is resistant to UV and weather conditions. The lacquer allows to obtain any structure and replicate OEM factory lacquering. In order to obtain the proper application viscosity, use "BOLL Thinner for acrylic products".

**COLOUR**

colorless

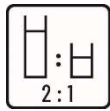
**SURFACE**

Can be applied over most commercially available thinner and waterborne basecoats.



APPLICATION

Mixing ratio: **by volume** **by mass**



clear coat	2	100g
hardener STANDARD	1	48g
hardener FAST	1	49,2g
BOLL acrylic thinner	10%	9g



Viscosity:
DIN 4 20°C
16 - 19 s



Mixture life

hardener STANDARD	hardener FAST
20°C 2 h	20°C 1,5h



Nozzle	1,2 - 1,3 mm
Pressure	1,2 – 2,5 bar
Number of layers	2 layers



Evaporation time 5 - 10 min



	20°C		60°C	
	STANDARD	FAST	STANDARD	FAST
Dust free	30 min	20 min	5 min	5 min
Operating hardness	12 h	9 h	30 min + 2h/20°C	20 min + 2h/20°C
Overall hardness	36 h	28 h	30 min + 24h/20°C	20 min + 2h/20°C



Short waves
max 90°C
8 - 12 min



STORAGE CONDITIONS



Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.



SHELF LIFE

24 months from the date of production placed on the package.



SAFETY

See Safety Data Sheet.



OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.